

## How to Stretch a Screen

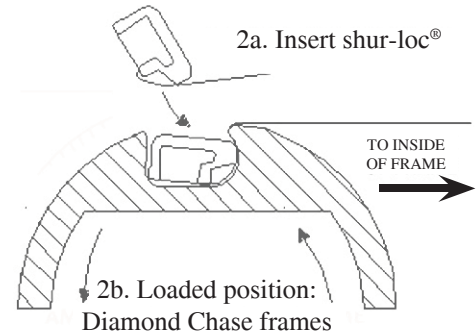
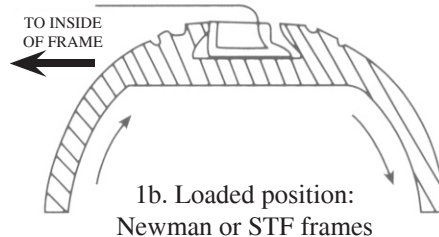
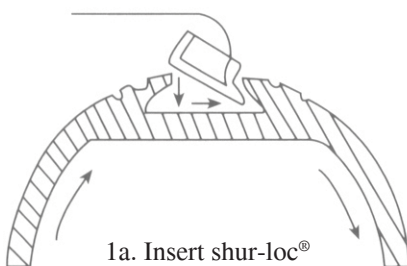
- Check to make sure the locking channels are free of foreign material and the edges are free of burrs and sharp points.
- Make sure frame is flat or firmly secured into the shur-loc<sup>®</sup> tensioning hardware.
- If a Diamond Chase Roller Frame is used, make sure the fabric is free of wrinkles and the plastic is firmly seated in the bottom of the frame tube extrusion. To remove the panel from the frame, use a small flat object at one end of the mesh panel plastic and lift upward. Repeat this as necessary to each side of the frame.
- Select shur-loc<sup>®</sup> panel. (see “Mesh Count Color Guide” to right.)

### Mesh Count Color Guide

17-60	white
83	pink
110	grey
123	white
137	orange
156	blue
175	yellow
195	brown
230	green
255	black
280	purple
305	red
330	white
355	tan
380+	white

### Step I

Insert the shur-loc<sup>®</sup> locking strips into the channels as shown making sure they are centered and that no part of the strip extends into the hex area.



### Step II

Rotate frame tubes to desired tension making sure the four channels are turned out at least 90 degrees and bolts are locked before beginning to tension, unless shur-loc<sup>®</sup> tensioning hardware is used. Tension parallel long tubes to same degree of tension (making sure both tubes are turned equally,) then repeat the process for parallel short tubes.

If you are using shur-loc<sup>®</sup> tensioning hardware, please refer to your instructional CD for complete instructions.

**CAUTION:** Prolonged use of strong chemicals such as Acetone, Ketone, MEK, Napthas, Esters, Ethers or Toluene may cause the PVC strips on the panels to soften or swell. They may also dissolve and release the adhesive.

shur-loc<sup>®</sup> will not be responsible for mesh or panels if the above or similar chemicals are used.